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(54) **DINITROPYRAZOLE DERIVATIVES, THEIR PREPARATION, AND ENERGETIC COMPOSITIONS COMPRISING THEM.**

DINITROPYRAZOLDERIVATE, IHRE HERSTELLUNG UND ENERGETISCHE ZUSAMMENSETZUNGEN, DIE SIE ENTHALTEN

DÉRIVÉS DE DINITROPYRAZOLE, LEUR PRÉPARATION ET COMPOSITIONS ÉNERGÉTIQUES LES COMPRENANT

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(56) References cited:

- **LEBEDEV V P ET AL: "Thermochemical and explosive properties of nitropyrazoles" INTERNATIONAL ANNUAL CONFERENCE OF ICT,, vol. 29, 1 January 1998 (1998-01-01), pages 180.1-180.13, XP009104460**
- **UGRAK, B. I.; BOGDANOV, V. S.; SHEVELEV, S. A.; DALINGER, I. L.: "NITROPYRAZOLES: 6. Structure of N-nitropyrazoles and their 13C, 15N and 14N NMR spectra" RUSSIAN CHEMICAL BULLETIN, vol. 42, no. 9, 1993, pages 1555-1558, XP002521798**
- **J. W. A. M. JANSSEN ET AL: 'Pyrazoles. XII. Preparation of 3(5)-nitropyrazoles by thermal rearrangement of N-nitropyrazoles' THE JOURNAL OF ORGANIC CHEMISTRY vol. 38, no. 10, 01 May 1973, pages 1777 - 1782, XP055052497 DOI: 10.1021/jo00950a001 ISSN: 0022-3263**

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**Description**

[0001] The present invention relates to:

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- new heterocyclic molecules: new derivatives of dinitropyrazoles (of 3,5-dinitropyrazole and of 3(5),4-dinitropyrazole);
  - the preparation of said new molecules;
  - energetic compositions comprising such molecules.

[0002] These new compounds (these new molecules) are of particular advantage in that they combine both a high energetic performance and a reduced vulnerability.

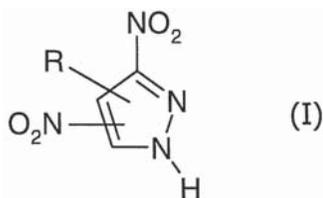
[0003] Reduced vulnerability munitions (known as MURAT for MUnition with Risk ATtenuation), developed over a decade and a half, necessitate the use of explosive molecules of little or no sensitivity. These molecules are required to possess a sensitivity which is as low as possible, while retaining a heightened level of energetic performance. But these two properties are difficult to reconcile. For instance, cyclotetramethylene tetranitramine (octogen) is the most widespread explosive to date, but has a level of insensitivity (essentially to impact) which is inadequate for application to MURAT-type munitions. 3-Nitro-1,2,4-triazol-5-one (ONTA), for its part, is an energetic molecule which is entirely exceptional in terms of insensitivity, being markedly less sensitive than octogen, for example. On the other hand, its level of energetic performance is lower than that of octogen. The same is true of other low-sensitivity explosive molecules, such as 1,3,5-triamino-3,4,6-trinitrobenzene (TATB), 1,1'-diamino-2,2'-dinitroethylene (FOX-7) or 4,6-di(3-amino-5-nitro-1,2,4-triazol-yl)-5-nitropyrimidine (FR 2,624,118).

[0004] The skilled worker is constantly looking for new energetic molecules which offer an advantageous tradeoff in terms of performance and vulnerability while retaining a level of thermal stability that meets the demands of the application. Such molecules advantageously exhibit characteristics of thermodynamic decomposition that allow them to be used in the fields of propulsion and of explosives.

[0005] R.D. Schmidt, G.S. Lee, P.F. Pagoria, A.R. Mitchell and R. Gilardi, in J. Heterocyclic Chem. 2001, 38, 122, described the synthesis and properties of a new explosive: 4-amino-3,5-dinitro-1-pyrazole (LLM-116). This new explosive is presented as being advantageous in reference to the tradeoff referred to above: sensitivity/performance. Nevertheless, it has the major disadvantage of dissolving small polar organic molecules such as DMSO and of undergoing hydration in the presence of water. However, the product is advantageous, in performance terms, only if it is free from any trace of impurity, and the purification and dehydration process is long and laborious.

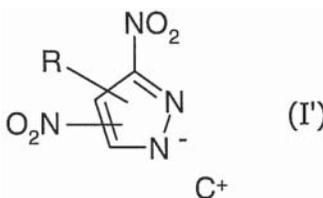
[0006] The skilled worker is therefore still looking for new energetic molecules which comply with the specification set out above and which, furthermore, advantageously, can be synthesized readily.

[0007] The present invention provides, in accordance with its first subject, a new class of energetic molecules. These energetic molecules are new dinitropyrazole derivatives, new derivatives of 3,5-dinitropyrazole and of 3(5),4-dinitropyrazole. Said derivatives conform to the formula (I) below:



45 in which: R = NO<sub>2</sub>, NHOH or OH.

[0008] These new derivatives, shown above in the neutral acid form, are capable of existing in the form of salts, of formula (I'):



in which C<sup>+</sup> represents a cation.

[0009] Said salts form an integral part of the first subject of the present invention.

**[0010]** The skilled worker has already understood that the compounds of the invention (in neutral acid form or in salt form) exist as two families, that of the derivatives of 3,5-dinitropyrazole (of formulae Ia and I'a below) and that of the derivatives of 3(5),4-dinitropyrazole (of formulae Ib and I'b below); with 3,4,5-trinitropyrazole and its salts being common to both said families:

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in which: R = NO<sub>2</sub>, NHOH or OH;

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in which: R = NO<sub>2</sub>, NHOH or OH.

**[0011]** In the context of its first subject, therefore, the present invention encompasses the new compounds of formula (I) identified below:

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- 4-hydroxy-3,5-dinitropyrazole,
- 4-hydroxylamino-3,5-dinitropyrazole,
- 5-hydroxy-3,4-dinitropyrazole,
- 5-hydroxylamino-3,4-dinitropyrazole,
- 3,4,5-trinitropyrazole, and
- the salts of said new compounds.

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**[0012]** With regard to the salts of the compounds of the invention it may be said, without any limitation, that they conform advantageously to the formulae (I'), (I'a) or (I'b) above in which C<sup>+</sup> represents:

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- an alkali metal cation (such as Li<sup>+</sup>, Ca<sup>+</sup>, K<sup>+</sup>, Cs<sup>+</sup>),
- an alkaline earth metal cation (such as Mg<sup>2+</sup>, Ba<sup>2+</sup>),
- an ammonium cation,
- a substituted ammonium cation (substituted more particularly by a hydroxyl group (hydroxylammonium), by lower alkyl groups (C<sub>1</sub>-C<sub>6</sub>, advantageously C<sub>1</sub>-C<sub>4</sub>, alkyl) and/or aryl groups, which are themselves optionally substituted; the presence of such substituents allows the energetic power of the compounds to be modified),
- a hydrazinium cation,
- a guanidinium cation,
- an aminoguanidinium cation,
- a diaminoguanidinium cation,
- an iminium cation.

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**[0013]** The compounds of the invention are energetic compounds of low sensitivity, or even no sensitivity, which are highly performing. Their level of energetic performance is equivalent, or in some cases even superior, to that of octogen, for levels of sensitivity which are comparable with those of ONTA. Said compounds of the invention are therefore particularly advantageous:

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in that they are both highly energetic and of reduced vulnerability;

in that they comply, in a particularly advantageous way, with the specification below:

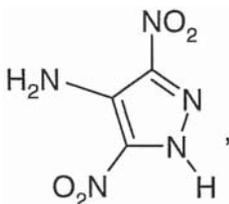
- energetic performance levels higher than those of ONTA or than those of TATB;
- very low sensitivity;
- high thermal stability (required for the intended applications).

[0014] The statements above are demonstrated in the example section further on in the present text.

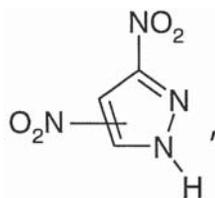
[0015] According to a second subject, the present invention provides the preparation of the new compounds of the above formula (I) and their salts.

[0016] The majority of compounds of formula (I) can be obtained from "precursors" which belong to the family of the trinitropyrazoles (1,3,4 and 3,4,5 isomers), which are themselves obtained from known dinitropyrazoles. The compounds of formula (I) in question are obtained by nucleophilic substitution on trinitropyrazole heterocycles.

[0017] The known dinitropyrazoles conform to the formulae specified below and accordingly have been described in the literature. The formulae and corresponding bibliographic references are indicated below.

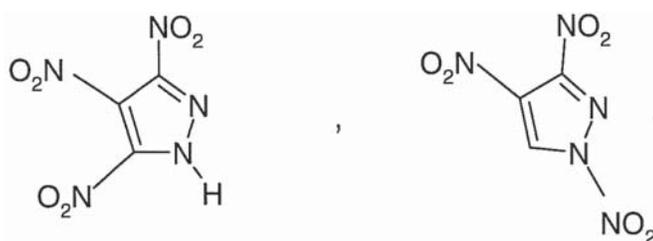


described in J. Heterocyclic Chem. 2001, 38, 122 (see above);



described in J. Org. Chem. 1973, 38, 1777 (by J.W.A.M. Janssen, H.J. Koeners, C.G. Kruse, C.L. Habraken).

[0018] The trinitropyrazoles - "precursors" - conform to the formulae below:



[0019] The first of them - 3,4,5-trinitropyrazole - is a compound of the invention (of formula (I) in which  $R=NO_2$ ), which can be used as a precursor for the preparation of other compounds of the invention (of formula (Ia) in which  $R=OH$  and  $NHOH$ ) (see below).

[0020] The second of them - 1,3,4-trinitropyrazole - is an intermediate which is useful in the preparation of compounds of the invention (of formula (Ib) in which  $R=OH$  and  $NHOH$ ).

[0021] Described below in greater detail is the second subject of the present invention, namely the process for preparing the compounds of formula (I) and their salts.

[0022] Said process comprises:

A) for preparing compounds of formula (I):

- obtaining an isomer of trinitropyrazole selected from 3,4,5-trinitropyrazole and the 1,3,4-trinitropyrazole intermediate, respectively, by oxidizing 4-amino-3,5-dinitropyrazole or nitrating 3,5-dinitropyrazole and by nitrating 3,4-dinitropyrazole;
- carrying out a nucleophilic substitution:

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+ on said 1,3,4-trinitropyrazole intermediate, to give 3,4-dinitropyrazoles substituted in position 5 by the radical R = OH or NHOH;

+ on said 3,4,5-trinitropyrazole, to give 3,5-dinitropyrazoles substituted in position 4 by the radical R = OH or NHOH; and

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B) for obtaining a salt, reacting the resulting compound of formula (I) with a base.

[0023] The different steps of section A above are given in the reaction scheme below.

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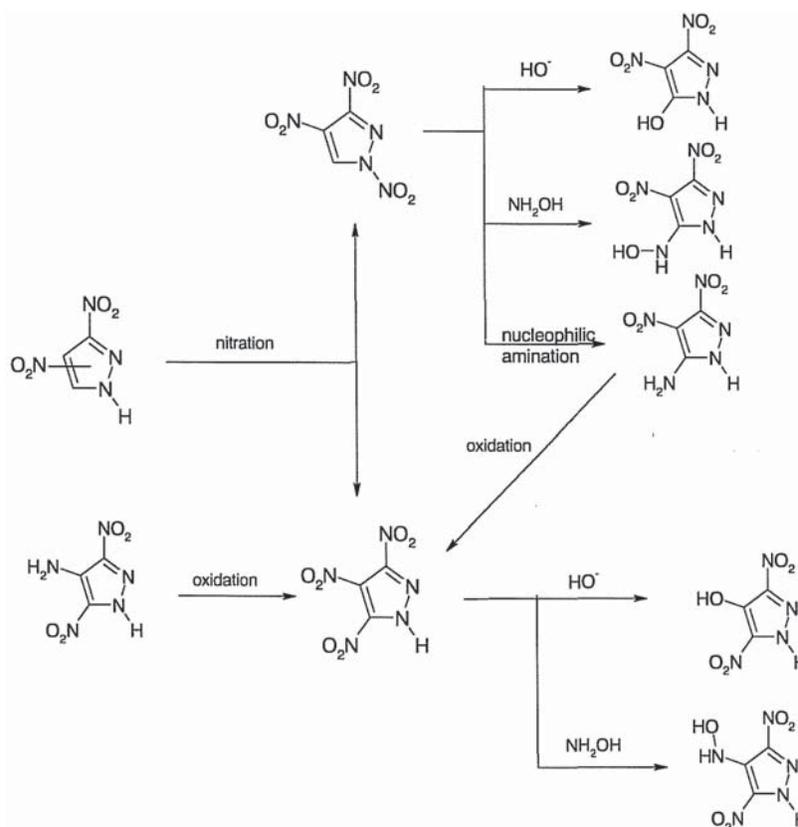
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[0024] Specified below are each of said steps, leading to the preparation of the trinitropyrazole intermediate (1,3,4-trinitropyrazole) and of each of the compounds of formula (I).

- 3,4,5-Trinitropyrazole can be obtained, directly, by two different synthesis routes:

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+ by oxidation of 4-amino-3,5-dinitropyrazole.

[0025] It is noted, incidentally, that said trinitropyrazole may in the same way be obtained by oxidation of 5-amino-3,4-dinitropyrazole prepared beforehand. The oxidation reaction, in one context or the other, is advantageously carried out in concentrated peroxides. A concentrated mixture of  $\text{H}_2\text{O}_2 + \text{H}_2\text{SO}_4$  is suitable for the oxidation of deactivated amines. Selective extraction of the medium is necessary. It is advantageous to use dichloromethane as the extraction solvent. Examples 3 and 4 below illustrate an oxidation of this kind.

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+ by nitration of 3,5-dinitropyrazole, under severe conditions.

[0026] The Applicant has indeed shown that the nitration of 3(5),4-dinitropyrazole, under moderate temperature conditions (between 0°C and ambient temperature), leads to the selective formation of 1,3,4-trinitropyrazole (see below), while the nitration of 3,5-dinitropyrazole, under severe conditions (more particularly as regards temperature), leads to the selective formation of 3,4,5-trinitropyrazole. The preparation of 1,3,4-trinitropyrazole (intermediate) is specified below.

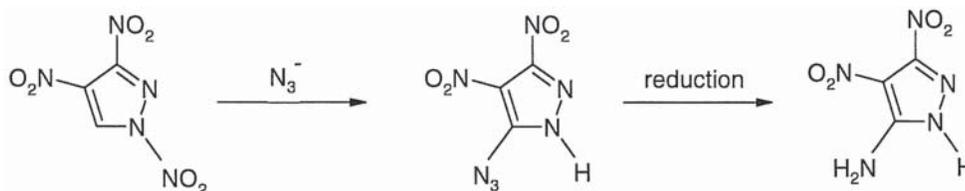
5 With regard to the nitration of 3,5-dinitropyrazole, which leads directly to 3,4,5-trinitropyrazole, it is carried out in a sulfonitric ( $\text{H}_2\text{SO}_4 + \text{HNO}_3$ ) or phosphonitric ( $\text{H}_3\text{PO}_4 + \text{HNO}_3$ ) medium, containing from 0 to 100% by mass of sulfuric, phosphoric or nitric anhydride (referred to as oleums), at a temperature between 50°C and the boiling temperature of the medium. This route to the 3,4,5-trinitropyrazole of the invention - an original and particularly advantageous route to a high-performance compound - is illustrated in Example 5 below.

- 1,3,4-Trinitropyrazole - intermediate - is therefore obtained by nitration, under moderate temperature conditions (see above), of 3(5),4-dinitropyrazole. Such a nitration may be carried out at ambient temperature in an acetonitric ( $\text{HNO}_3 +$  acetic anhydride) mixture or equivalent mixture, such as mixtures of  $\text{HNO}_3 +$  trifluoroacetic anhydride. A nitration of this kind in an acetonitric mixture is illustrated in Example A below. It has been shown, moreover, in the context of the invention, that nitronium solutions are likewise suitable. The solutions of nitronium ions may be generated directly from nitronium salts (such as  $\text{NO}_2\text{BF}_4$ ), or from nitric acid catalyzed by  $\text{H}_2\text{SO}_4$ . A procedure of this kind is illustrated in Example B below.
- Starting from said 3,4,5-trinitropyrazole (compound of the invention, of formula (I) in which  $\text{R}=\text{NO}_2$ ) and 1,3,4-trinitropyrazole (intermediate) it is possible, by nucleophilic substitution, to obtain other compounds of formula (I) of the invention. The substitution reactions are carried out in the presence of inorganic bases such as solutions of hydroxides, ammonia, hydrazine, and hydroxylamine to form the appropriately substituted dinitropyrazoles of formula (I). The hydroxide solutions may be generated starting from hydrogen carbonate, carbonate, hydroxide (sodium or potassium hydroxide), or nitrite salts or even water. The reactions may be carried out in water or in organic solvents such as dimethylformamide, dimethyl sulfoxide, tetrahydrofuran, acetonitrile, nitromethane, sulfolane, and mixtures thereof. Said reactions may be carried out at a temperature between temperatures lower than 0°C and the reflux temperature of the solvent used. Preferably the substitution reactions of 3,4,5-trinitropyrazole are performed at high temperatures (reflux) and the substitution reactions of 1,3,4-trinitropyrazole are performed at low temperature. In fact, as described in the article by Habraken and Poels (J. Org. Chem. 1977, 42, 2893), the nucleophilic substitution reactions on 1,4-dinitropyrazole derivatives, such as 1,3,4-trinitropyrazole, lead to the functionalization of the 5 position of the pyrazole and to substitution of the N-nitro. In contrast, under more vigorous conditions, the nucleophilic substitution on the 3,4,5-trinitropyrazole takes place, unexpectedly, on the carbon (4) of the pyrazole.

[0027] To obtain 5-amino-3,4-dinitropyrazole, the substitution reaction concerned is a nucleophilic amination. The techniques of nucleophilic amination that are known are numerous. Mention may be made, for example, of the reaction with ammonia (mentioned above), the method of Gabriel (*via* the phthalamide derivative), and the reaction of synthetic equivalents of ammonia, such as the azide ion ( $\text{N}_3^-$ ). Advantageously it is possible thus to prepare, selectively, 5-amino-3,4-dinitropyrazole, in two steps:

- the reaction of azide salts with 1,3,4-trinitropyrazole to form 5-azido-3,4-dinitropyrazole, a new compound (see, for illustration, Example C below);
- the reduction of said 5-azido-3,4-dinitropyrazole by conventional methods, such as the action of a trisubstituted phosphine or of thiolacetic acid (see, for illustration, Examples 1 and 2 below).

[0028] These two steps are shown schematically below:



[0029] It is recalled, incidentally, that said 5-amino-3,4-dinitropyrazole is able, by oxidation, to give 3,4,5-trinitropyrazole (see above).

[0030] To obtain a salt of any one of the compounds of formula (I), said compound is reacted with the appropriate base (of formula  $\text{COH}$ , according to the formula of the salts that was given above).

[0031] According to the third of its subjects, the present invention provides a new intermediate which is useful in

preparing a compound of formula (I). Said new intermediate, identified in the above description of the process, consist of the:

- 5-azido-3,4-dinitropyrazole.

**[0032]** The new compounds of formula (I) of the invention:

- as identified above, in general form (formulae (I), (Ia) and (Ib)) and specifically (see the list of said compounds set out earlier), and/or
- as (readily) obtainable by the process described above (limited to a single step (for obtaining 3,4,5-trinitropyrazole or comprising, more generally, 2 or 3 steps (for obtaining other compounds of formula (I)) exhibit energetic characteristics which are particularly advantageous (with regard to the sensitivity/performance tradeoff and to the thermal stability). Their performance characteristics are advantageous for both propellant applications and explosive applications.

**[0033]** The compounds of the invention (and their salts) clearly constitute advantageous competitors to the insensitive energetic molecules represented by ONTA, TATB and I-RDX<sup>®</sup>. They are serious candidates for MURAT-type applications in explosives and in propellants of greatly reduced vulnerability relative to conventional propellants.

**[0034]** According to its third subject, therefore, the present invention provides energetic compositions comprising (an effective amount of) at least one compound of formula (I) and/or of at least one salt of such a compound, as described above.

**[0035]** The determination of the effective amount is within the scope of the skilled worker, in view of the exact end use desired for said energetic compositions. Said energetic compositions may more particularly consist of explosive compositions or propellant compositions. These two types of energetic compositions (with conventional energetic molecules) are familiar to the skilled worker.

**[0036]** The energetic compositions of the invention of the first type - explosive compositions - contain or do not contain binder (inert or energetic). They generally contain at least 20% by mass of at least one compound of formula (I) and/or of at least one salt of such a compound, very generally at least 50% by mass of such a compound of formula (I) and/or at least one salt of such a compound. They are entirely able to contain between 90% by mass and 100% by mass of at least one such compound of formula (I) and/or of at least one salt of such a compound.

**[0037]** The energetic compositions of the invention of the second type - propellant compositions - contain binder, inert or energetic. They generally contain not more than 80% by mass of at least one compound of formula (I) and/or of at least one salt of such a compound, very generally not more than 50% by mass of a compound of formula (I) and/or at least one salt of such a compound.

**[0038]** The invention will now be illustrated by the examples below.

**[0039]** Examples A, B, C, 1 and 2 illustrate the preparation of synthesis intermediates. Examples 1 and 2 illustrate the preparation of the 5-amino-3,4-dinitropyrazole.

**[0040]** Examples 3 to 6 illustrate the preparation of dinitropyrazole derivatives according to the invention: of formula (I) in which R = NO<sub>2</sub>, OH (see Table 1 below). The properties and performance characteristics of these compounds are of interest (see Tables 2 to 4 below). Attached Figures 1, 2, and 3 show the structures of said compounds as determined by means of X-rays.

#### Example A

**[0041]** 200 mg of 3,4-dinitropyrazole are introduced into 7 mL of acetic anhydride containing 1.4 mL (2.13 g) of concentrated nitric acid at 0°C. The temperature is allowed to rise to 15°C, and the mixture is then stirred at this temperature for 18 hours. The reaction mixture is poured onto 70 g of ice and then the product is extracted with dichloromethane. The chlorinated organic phase is dried over magnesium sulfate and then filtered and concentrated under vacuum. 200 mg of crude product are recovered in this way. The 1,3,4-trinitropyrazole is purified on silica gel with elution with a hexane/AcOEt (2/0.5, v/v) mixture. 34 mg of pure, colorless liquid are recovered (13% yield). <sup>1</sup>H NMR (acetone): 8.49 (s, CH); <sup>13</sup>C NMR (acetone): 128.6 (CH), 128.4 (CNO<sub>2</sub>, broad), 145.1 (t, CNO<sub>2</sub>); <sup>14</sup>N NMR (acetone): 310.3, 314, 351.5 ppm. DSC: decomposition point: 191°C.

#### Example B

**[0042]** With argon blanketing at 0°C, 200 mg of 3,4-dinitropyrazole are introduced into 20 mL of anhydrous acetonitrile containing 193 mg of nitronium tetrafluoroborate. The reaction mixture is then left to react at ambient temperature for 18 hours. It is subsequently concentrated under vacuum, then treated with 30 mL of ice-water and extracted with

dichloromethane. The recovery and purification phase is identical to that described in Example 1. Purification gives 121 mg of pure, colorless liquid (47% yield).

#### Example C

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**[0043]** A solution of 1,3,4-trinitropyrazole, described in Examples A and B, diluted in 5 mL of tetrahydrofuran is poured slowly into a stirred suspension of sodium azide in dimethyl sulfoxide (28 mL) at ambient temperature. After 1 hour of stirring, the reaction mixture is poured onto 280 g of ice, then acidified to a pH of 1 using 37% hydrochloric acid solution. The mixture is extracted with 60 mL of diethyl ether. The organic phase is recovered and then washed with 0.1 N HCl, dried over magnesium sulfate, and concentrated under vacuum. The product is subsequently triturated in 10 mL of dichloromethane until a yellow solid is obtained. The 5-azido-3,4-dinitropyrazole is filtered and then dried under vacuum for 30 minutes. This gives 220 mg of yellow solid, which is used as it is in the subsequent phase (23% yield). <sup>1</sup>H NMR (acetone): no signal. <sup>13</sup>C NMR: (acetone) (ppm): 118.1 (Q), 140.6 (Q), 150.1 (Q). <sup>14</sup>N NMR (acetone) (ppm): 357.1 (NO<sub>2</sub>), 355.4 (NO<sub>2</sub>), 310.3 (N<sub>3</sub>), 231. DSC: melting point 141.3°C, decomposition point 156.7°C.

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#### Example 1

**[0044]** 200 mg of 5-azido-3,4-dinitropyrazole are reduced in 10 mL of thiolacetic acid at ambient temperature for 2 days. Subsequently 20 mL of hexane are poured in to precipitate the product. 50 mg of yellow solid are recovered in this way by filtration (28% yield).

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**[0045]** The structural formula of said product and the results of physicochemical analyses (<sup>1</sup>H, <sup>13</sup>C, and <sup>14</sup>N NMR and MS), which confirm the structure, are given in Table 1 below.

#### Example 2

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**[0046]** At ambient temperature and in one portion, 287 mg of triphenylphosphine are added to 20 mL of tetrahydrofuran containing 200 mg of 5-azido-3,4-dinitropyrazole. The reaction mixture is stirred at ambient temperature for 18 hours and then 5 mL of distilled water are added. The reaction mixture is left to react at reflux for 20 hours. Subsequently 10% sodium hydroxide solution is added in order to raise the pH to 10-11. The reaction mixture is washed with ethyl acetate twice (20 mL), then acidified to an acid pH of 1 using 10% hydrochloric acid. The product is subsequently extracted with 20 mL of diethyl ether (3 times). The ethereal phases are combined and then washed with saturated sodium chloride solution, dried over sodium sulfate, and concentrated under vacuum. The product is subsequently triturated in 20 mL of dichloromethane, before being filtered and dried. This gives 65 mg of red solid (51% yield).

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**[0047]** The structural formula of said product and the results of physicochemical analyses (<sup>1</sup>H, <sup>13</sup>C, and <sup>14</sup>N NMR and MS), which confirm the structure, are given in Table 1 below.

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#### Example 3

**[0048]** 600 mg of 5-amino-3,4-dinitropyrazole are added all at once to a well-stirred mixture of sodium persulfate (3 g), 60% hydrogen peroxide (2.5 g), and concentrated sulfuric acid (4 g) at ambient temperature. The reaction mixture is stirred for 8 hours and then extracted 5 times with dichloromethane (5\*20 mL). The chlorinated phases are combined and are dried over magnesium sulfate, filtered, and then concentrated under vacuum. This gives 217 mg of pure product (31% yield).

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**[0049]** The structural formula of said product and the results of physicochemical analyses (<sup>1</sup>H, <sup>13</sup>C, and <sup>14</sup>N NMR and MS), which confirm the structure, are given in Table 1 below.

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#### Example 4

**[0050]** 600 mg of 4-amino-3,5-dinitropyrazole are added all at once to a well-stirred mixture of sodium persulfate (3 g), 60% hydrogen peroxide (2.5 g), and concentrated sulfuric acid (4 g) at ambient temperature. The reaction mixture is stirred for 8 hours and then extracted 5 times with dichloromethane (5\*20 mL). The chlorinated phases are combined and are dried over magnesium sulfate, filtered, and then concentrated under vacuum. This gives 325 mg of pure product (47% yield).

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**[0051]** The structural formula of said product and the results of physicochemical analyses (<sup>1</sup>H, <sup>13</sup>C, and <sup>14</sup>N NMR and MS), which confirm the structure, are given in Table 1 below.

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## Example 5

**[0052]** 202 mg of 3,5-dinitropyrazole are dissolved in 6 g of concentrated sulfuric acid. 4 g of fuming nitric acid are added rapidly at ambient temperature. Subsequently, using a dropping funnel, 6 g of sulfuric oleum containing 60% SO<sub>3</sub> (mass titer) are added. The temperature of the reaction mixture is allowed to rise. The mixture is subsequently heated at 70°C for 1 hour. The reaction mixture is left to cool to ambient temperature before being hydrolyzed in 30 g of ice. The mixture is extracted 3 times with ethyl acetate. The organic phases are combined and are washed with saturated sodium chloride solution, dried over magnesium sulfate, filtered, and then concentrated under vacuum. This gives 245 mg of pure product (95% yield).

**[0053]** The structural formula of said product and the results of physicochemical analyses (<sup>1</sup>H, <sup>13</sup>C, and <sup>14</sup>N NMR and MS), which confirm the structure, are given in Table 1 below.

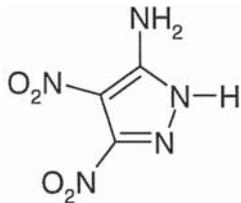
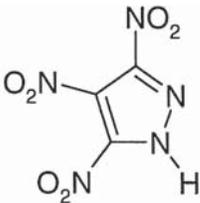
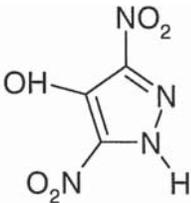
## Example 6

**[0054]** 140 mg of 3,4,5-trinitropyrazole are added all at once to a solution of 200 mg of sodium hydroxide (10 mL). The mixture is heated at reflux for 3 hours. The mixture is subsequently acidified to a pH of 1-2 using 10% hydrochloric acid solution, then extracted with ethyl acetate 3 times. The organic phases are combined and are dried over sodium sulfate, filtered, then concentrated under vacuum. The solid residue is taken up in 10 mL of dichloromethane and then filtered. 40 mg of yellow solid are collected in this way.

**[0055]** The structural formula of said product and the results of physicochemical analyses (<sup>1</sup>H, <sup>13</sup>C, and <sup>14</sup>N NMR), which confirm the structure, are given in Table 1 below.

- Said Table 1 is given below.

Table 1

Example	1,2*	3, 4, 5	6
formula			
<sup>1</sup> H NMR (ppm)	7.31 (broad)	12.3 (broad)	11.4 (very broad)
<sup>13</sup> C NMR (ppm)	109.8, 148.7, 150.3	122.6 (t), 143.2	135.2, 139.9
<sup>14</sup> N NMR (ppm)	359	348.9	310.5, 355.8
MS	Cl <sup>+</sup> (NH <sub>3</sub> ): 174	EI: 203 Cl <sup>+</sup> (NH <sub>3</sub> ): 202	/
Furthermore, the structure of the products obtained in the examples was confirmed: * 1 and 2: 5-amino-3,4-dinitropyrazole (intermediate; not part of the invention) 3, 4, and 5: 3,4,5-trinitropyrazole 6: 4-hydroxy-3,5-dinitropyrazole by X-ray diffraction.			

**[0056]** The results obtained are shown, respectively, in attached Figures 1, 2, and 3.

**[0057]** With reference to Figure 2, it is possible to specify that the smallest crystal lattice contains two molecules. The occupation factor of the proton is 0.5 on each nitrogen atom present in the pyrazole ring.

**[0058]** With reference to Figure 3, it is possible to specify that the molecule crystallizes in the presence of 2/3 of a molecule of water.

- Attention was focused on the properties and performance characteristics of the products (compounds) of the invention prepared in Examples 1 to 6 above.

## a) Sensitivity and thermal stability

**[0059]** The sensitivity of the products of the invention and, for comparison, that of ONTA, of HMX and of HNIW (ONTA = 5-nitro-1,2,4-triazole-3-one, HMX = octogen, HNIW = CL20 = hexanitro-hexaazaisowurtzitane) were assessed with regard to external attacks of mechanical and electrostatic type by means of impact tests, friction tests, and electric spark tests.

**[0060]** The tests carried out are presented below.

**[0061]** Impact sensitivity: The test carried out corresponds to that described in standard NF T 70-500, which is itself similar to the UNO test 3a)ii) from the "Recommendations on the Transport of Dangerous Goods - Manual of Tests and Criteria", fourth revised edition, ST/SG/AC.10/11/Rev.4, ISBN 92-1-239083-8/ISSN [French version] 1014-7179. By a minimum series of 30 tests, a determination is made of the energy giving rise to 50% (Bruceton method of result analysis) of positive results of an explosive material subjected to the impacts of a drop hammer. The substance under test is confined in a steel device composed of 2 rollers and a guide ring. By modifying the mass and the height of drop of the hammer, the energy can be varied from 1 to 50 J. In view of the small quantity of material available for some of the products tested, a reduced number of reproducibility tests was carried out for said products, relative to the recommendations of the NF T 70-500 standard.

**[0062]** Friction sensitivity: The test carried out corresponds to that described in the standard NF T 70-503, which is itself similar to the UNO test 3b)ii). By a minimum series of 30 tests, a determination is made, using the Bruceton method, of the force which gives rise to 50% of positive results of an explosive material subjected to friction. The substance under test is placed on a porcelain plate of defined roughness, which is moved in a single back-and-forth movement with an amplitude of 10 mm and a speed of 7 cm/s in the empty state, relative to a porcelain peg which rests on the substance. The force applied to the porcelain peg which is drawn over the substance can vary from 7.8 to 353 N. In view of the small quantity of material available for some of the products tested, a reduced number of reproducibility tests was carried out for said products, relative to the recommendations of the NF T 70-500 standard.

**[0063]** Sensitivity to ignition by electric spark: The test carried out is a test developed by the Applicant, with no NF or UNO equivalent. The substance under test, disposed in a boat with a diameter of 10 mm and a height of 1.5 mm, is placed between 2 electrodes and is subjected to an electric spark with a variable energy of 5 to 726 mJ. The system is observed to determine whether there is a pyrotechnic event or not, and a determination is made of the energy threshold at which initiation of the substance is no longer assured. This value is confirmed by 20 tests in succession. In view of the small quantity of material available for some of the products tested, a reduced number of reproducibility tests was carried out for said products.

**[0064]** The thermal stability in turn was determined as follows.

**[0065]** Thermal stability: The thermal stability is analyzed by the method of differential thermal analysis (DSC). Differential thermal analysis consists, within a given temperature range, in characterizing a product by studying the thermicity of the transformations and reactions which it undergoes when subjected to an increase in temperature. The transition temperatures are detected by modifying the heat flow used to heat the sample. The method allows a distinction to be made between the fusion temperatures (m.p.: melting point), boiling temperatures (b.p.: boiling point), and decomposition temperatures (dec.: decomposition):

The results obtained are reported in Table 2 below.

Table 2

Compound	Sensitivity			Thermal stability
	impact	friction	static electricity	
ONTA	22 J	> 353 N	> 784 mJ	286°C (dec.)
HMX	4 J	125 N	> 726 mJ	287°C (dec.)
HNIW	2J	80 N	56-400 mJ	245°C (dec.)
Ex. 1 and 2 *	> 50.1 J	> 353 N	> 784 mJ	204°C (m.p.) 214°C (dec.)
Ex. 3, 4, 5	17J J	92 N	> 784 mJ	188°C (m.p.) 258°C (b.p.)

(continued)

Compound	Sensitivity			Thermal stability
	impact	friction	static electricity	
Ex. 6	4.9 J	183 N	> 784 mJ	193°C (dec.)
m.p. = melting point b.p. = boiling point dec. = decomposition point				

[0066] Appreciation of the values indicated in said Table 2 gives rise to the following comments.

[0067] The compounds of the invention post relatively low sensitivities in the various tests. From a general standpoint, the compounds of the present invention are significantly less sensitive than the conventional explosive compounds of nitramine type such as HMX (or octogen). The sensitivities observed for said pyrazoles are similar to that of ONTA or even, in certain cases, are lower than that of ONTA (an outstandingly insensitive explosive). Individually it may be noted that 5-amino-3,4-dinitropyrazole (intermediate; not part of the invention) is particularly insensitive to the 3 tests (impact, friction, static electricity). This compound therefore proves to be less sensitive than ONTA. The impact sensitivity of 3,4,5-trinitropyrazole is close to that of ONTA, which is exceptional for a compound possessing such an energy level. This low impact sensitivity is accompanied by a highly appropriate friction sensitivity. 4-Hydroxy-3,5-dinitropyrazole, for its part, is clearly less sensitive to friction and slightly less sensitive than HMX to impact. These safety data clearly make it possible to consider the use of these compounds in energetic materials of reduced vulnerability.

[0068] The thermal stabilities are high and are appropriate for applications in explosives and propellants.

b) Performance characteristics:

[0069] The energy level of the products of the invention was determined by means of experimental measurement (X-ray analyses) of their density and by means of calculation of their enthalpy of formation.

[0070] The performance characteristics were then calculated in explosion and then in propulsion, for propellant applications, in the presence of binders plasticized with nitro oils. The constituent polymers of said binders are of energetic type (polyglycidyl azide: PGA) or inert polyether type (HTPE: hydroxytelechelic polyether).

[0071] The performance results in explosion and in propulsion (calculated for simple compositions without addition of ammonium perchlorate and aluminum) are collated in Table 3 below.

Table 3

Compounds	Enthalpy of formation (kcal/mol)	Exp. density	Detonation rate (m/s) E/E <sub>HMX</sub> (V/V <sub>0</sub> = 2)*	Specific impulse Simple composition (15% HTPE) (s)	Specific impulse Simple composition (30% PGA) (s)
HMX	20.1	1,908	9321 100%	249.9	253.8
RDX	16.7	1.823	9008 92%	250.6	254.3
ONTA	-25.7	1.910	8544 72%	/	/
Ex. 1 and 2*	14.4	1.872	8640 82%	220.4	230.1
Ex. 3, 4, and 5	34.1	1.867	9253 96%	261.3	261.9
Ex. 6	-3.6	1.92**	8901 90%	234.8	241.9
* Detonation energy liberated, kinetic and internal, for a degree of expansion of the products to twice their initial volume. Reference HMX = 100%.					
** The density of the crystal of the hydrated compound (2/3 of water) measured by X-ray is 1.807. The value given in the table is the value calculated for an unhydrated compound.					

[0072] The results of performance in explosion show that:

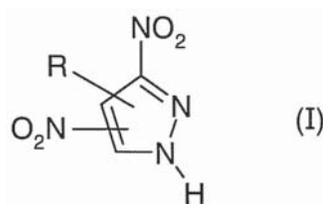
- 3,4,5-trinitropyrazole constitutes a powerful explosive with performance equal to that of octogen (HMX) for a lower impact sensitivity;
- 5-amino-3,4-dinitropyrazole (intermediate; not part of the invention), a compound insensitive in all of the tests, with a sensitivity lower than that of ONTA (more particularly to impact), constitutes an explosive which features 10% extra energy relative to ONTA.

[0073] The results of performance in propulsion show:

- in the case of 3,4,5-trinitropyrazole, for applications in simple propellants, a very important gain in terms of specific impulse values, relative to the values obtained with known nitramines such as RDX and HMX (difference greater than 10 s!). This compound even exceeds the performance levels of CL20 (the most highly performing energetic molecule in development known to date). The specific impulse values of CL20 for simple propellants containing 15% of HTPE binder or 30% of PGA binder are 260.1 or 261.5 s respectively. Those of 3,4,5-trinitropyrazole are 261.3 or 261.9 s respectively.

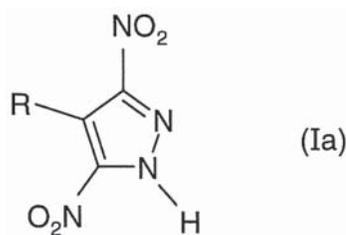
### Claims

1. A compound of formula (I):



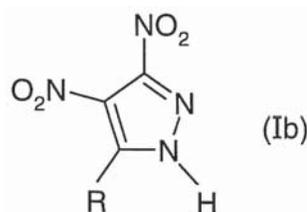
in which: R = NO<sub>2</sub>, NHOH or OH;  
or a salt of said compound.

2. A compound as claimed in claim 1, of formula (Ia):



in which: R = NO<sub>2</sub>, NHOH or OH;  
or a salt of said compound.

3. A compound as claimed in claim 1, of formula (Ib):



10 in which: R = NO<sub>2</sub>, NHOH or OH;  
or a salt of said compound.

4. A compound as claimed in any one of claims 1 to 3, selected from:

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- 3,4,5-trinitropyrazole,
  - 4-hydroxy-3,5-dinitropyrazole,
  - 4-hydroxylamino-3,5-dinitropyrazole,
  - 5-hydroxy-3,4-dinitropyrazole,
  - 5-hydroxylamino-3,4-dinitropyrazole,

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and the salts of said compounds.

5. A compound as claimed in any one of claims 1 to 4 selected from the 3,4,5-trinitropyrazole and its salts.

25 6. A salt of a compound of formula (I) as claimed in any one of claims 1 to 5, whose cation is selected from alkali metal, alkaline earth metal, ammonium, substituted ammonium, hydrazinium, guanidinium, aminoguanidinium, diamino-guanidinium, and iminium cations.

30 7. A process for preparing a compound of formula (I) or a salt of such a compound as claimed in any one of claims 1 to 6, **characterized in that** it comprises:

- obtaining an isomer of trinitropyrazole selected from 3,4,5-trinitropyrazole and the 1,3,4-trinitropyrazole intermediate, respectively, by oxidizing 4-amino-3,5-dinitropyrazole or nitrating 3,5-dinitropyrazole and by nitrating 3,4-dinitropyrazole;

35 - carrying out a nucleophilic substitution:

+ on said 1,3,4-trinitropyrazole intermediate, to give 3,4-dinitropyrazoles substituted in position 5 by the radical R = OH or NHOH;

40 + on said 3,4,5-trinitropyrazole, to give 3,5-dinitropyrazoles substituted in position 4 by the radical R = OH or NHOH;

and

for obtaining a salt, reacting the resulting compound of formula (I) with a base.

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8. The process as claimed in claim 7, **characterized in that** the nitration of 3,5-dinitropyrazole is carried out in a sulfonitric or phosphonitric medium, containing from 0 to 100% by mass of sulfuric, phosphoric or nitric anhydride, at a temperature between 50°C and the boiling temperature of said medium.

50 9. 5-azido-3,4-dinitropyrazole.

10. An energetic composition **characterized in that** it comprises an effective amount of at least one compound of formula (I) and/or of at least one salt of such a compound, as claimed in any one of claims 1 to 6.

55 11. The energetic composition as claimed in claim 10, **characterized in that** it contains at least 20% by mass of at least one compound of formula (I) and/or of at least one salt of such a compound, as claimed in any one of claims 1 to 6.

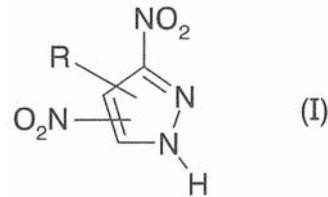
12. The energetic composition as claimed in claim 10 or 11, **characterized in that** it contains from 90% to 100% by

mass of at least one compound of formula (I) and/or of at least one salt of such a compound, as claimed in any one of claims 1 to 6.

- 5  
13. The energetic composition as claimed in claim 10, **characterized in that** it contains not more than 80% by mass of at least one compound of formula (I) and/or of at least one salt of such a compound, as claimed in any one of claims 1 to 6, in a binder.

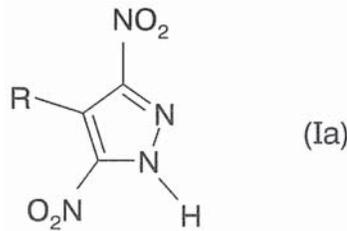
10 **Patentansprüche**

1. Verbindung der Formel (I):



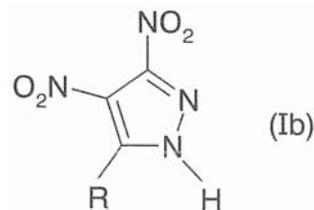
wobei: R = NO<sub>2</sub>, NHOH oder OH,  
oder Salz der Verbindung.

- 25 2. Verbindung nach Anspruch 1 der Formel (Ia):



wobei: R = NO<sub>2</sub>, NHOH oder OH,  
oder Salz der Verbindung.

- 40 3. Verbindung nach Anspruch 1 der Formel (Ib):



wobei: R = NO<sub>2</sub>, NHOH oder OH,  
oder Salz der Verbindung.

- 55 4. Verbindung nach einem der Ansprüche 1 bis 3, ausgewählt aus:

- 3,4,5-Trinitropyrazol,
- 4-Hydroxy-3,5-dinitropyrazol,
- 4-Hydroxylamino-3,5-dinitropyrazol,

- 5-Hydroxy-3,4-dinitropyrazol,
- 5-Hydroxylamino-3,4-dinitropyrazol,

und Salze der Verbindungen.

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5. Verbindung nach einem der Ansprüche 1 bis 4, ausgewählt unter 3,4,5-Trinitropyrazol und seinen Salzen.

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6. Salz einer Verbindung der Formel (I) nach einem der Ansprüche 1 bis 5, dessen Kation unter Alkalimetall-, Erdalkalimetall-, Ammoniumkationen, Kationen von substituiertem Ammonium, Hydrazinium-, Guanidinium-, Aminoguanidinium-, Diaminoguanidinium- und Iminiumkationen ausgewählt wird.

7. Verfahren für die Herstellung einer Verbindung der Formel (I) oder eines Salzes einer derartigen Verbindung nach einem der Ansprüche 1 bis 6, **dadurch gekennzeichnet, dass** es umfasst:

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- Erhalten eines Isomers von Trinitropyrazol ausgewählt unter 3,4,5-Trinitropyrazol und dem 1,3,4-Trinitropyrazol-Zwischenprodukt, jeweils durch Oxidieren von 4-Amino-3,5-dinitropyrazol oder Nitrieren von 3,5-Dinitropyrazol und durch Nitrieren von 3,4-Dinitropyrazol,
- Durchführen einer nucleophilen Substitution:

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- + an dem 1,3,4-Trinitropyrazol-Zwischenprodukt, um 3,4-Dinitropyrazole zu ergeben, die an Position 5 durch das Radikal R = OH oder NHOH substituiert sind,
- + an dem 3,4,5-Trinitropyrazol, um 3,5-Dinitropyrazole zu ergeben, die an Position 4 durch das Radikal R = OH oder NHOH substituiert sind,

25

und

zum Erhalten eines Salzes, Reagieren der resultierenden Verbindung der Formel (I) mit einer Base.

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8. Verfahren nach Anspruch 7, **dadurch gekennzeichnet, dass** die Nitrierung von 3,5-Dinitropyrazol in einem Schwefel-Salpetersäure- oder Phosphor-Salpetersäuremedium, das 0 bis 100 Masse-% Schwefel-, Phosphor- oder Salpetersäureanhydrid enthält, bei einer Temperatur zwischen 50 °C und der Siedetemperatur des Mediums durchgeführt wird.

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9. 5-Azido-3,4-dinitropyrazol.

10. Energetische Zusammensetzung, **dadurch gekennzeichnet, dass** sie eine wirksame Menge mindestens einer Verbindung der Formel (I) und/oder mindestens eines Salzes einer derartigen Verbindung nach einem der Ansprüche 1 bis 6 umfasst.

40

11. Energetische Zusammensetzung nach Anspruch 10, **dadurch gekennzeichnet, dass** sie mindestens 20 Masse-% mindestens einer Verbindung der Formel (I) und/oder mindestens eines Salzes einer derartigen Verbindung nach einem der Ansprüche 1 bis 6 enthält.

45

12. Energetische Zusammensetzung nach Anspruch 10 oder 11, **dadurch gekennzeichnet, dass** sie 90 bis 100 Masse-% mindestens einer Verbindung der Formel (I) und/oder eines Salzes einer derartigen Verbindung nach einem der Ansprüche 1 bis 6 enthält.

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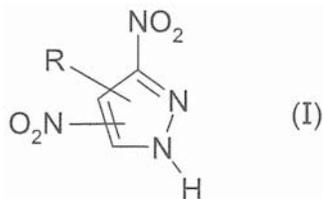
13. Energetische Zusammensetzung nach Anspruch 10, **dadurch gekennzeichnet, dass** sie nicht mehr als 80 Masse-% mindestens einer Verbindung der Formel (I) und/oder mindestens eines Salzes einer derartigen Verbindung nach einem der Ansprüche 1 bis 6 in einem Bindemittel enthält.

## Revendications

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1. Composé de formule (I) :

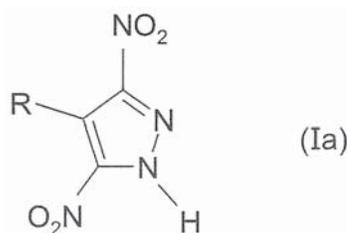
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10 dans laquelle : R = NO<sub>2</sub>, NHOH ou OH ;  
ou un sel dudit composé.

2. Composé selon la revendication 1, de formule (Ia)

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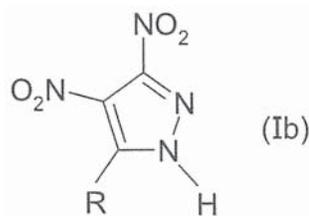


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25 dans laquelle : R = NO<sub>2</sub>, NHOH ou OH ;  
ou un sel dudit composé.

3. Composé selon la revendication 1, de formule (Ib) :

30



35

40 dans laquelle : R = NO<sub>2</sub>, NHOH ou OH ;  
ou un sel dudit composé.

4. Composé selon l'une quelconque des revendications 1 à 3, choisi parmi :

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- le 3,4,5-trinitropyrazole,
- le 4-hydroxy-3,5-dinitropyrazole,
- le 4-hydroxylamino-3,5-dinitropyrazole,
- le 5-hydroxy-3,4-dinitropyrazole,
- le 5-hydroxylamino-3,4-dinitropyrazole,

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et les sels desdits composés.

5. Composé selon l'une quelconque des revendications 1 à 4, choisi parmi le 3,4,5-trinitropyrazole et ses sels.

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6. Sel d'un composé de formule (I) selon l'une quelconque des revendications 1 à 5, dont le cation est choisi parmi les cations de métal alcalin, de métal alcalino-terreux, d'ammonium, d'ammonium substitués, d'hydrazinium, de guanidinium, d'aminoguanidinium, de diaminoguanidinium et d'iminium.

7. Procédé pour la préparation d'un composé de formule (I) ou d'un sel d'un tel composé selon l'une quelconque des

revendications 1 à 6, **caractérisé en ce qu'il** comprend :

- l'obtention d'un isomère du trinitropyrazole choisi parmi le 3,4,5-trinitropyrazole et l'intermédiaire 1,3,4-trinitropyrazole, respectivement, par oxydation du 4-amino-3,5-dinitropyrazole ou nitration du 3,5-dinitropyrazole et par nitration du 3,4-dinitropyrazole ;
- la mise en oeuvre d'une substitution nucléophile :

- + sur ledit intermédiaire 1,3,4-trinitropyrazole, pour obtenir les 3,4-dinitropyrazoles substitués en position 5 par le radical R = OH ou NHOH ;

- + sur ledit 3,4,5-trinitropyrazole, pour obtenir les 3,5-dinitropyrazoles substitués en position 4 par le radical R = OH ou NHOH ; et pour l'obtention d'un sel, la réaction du composé de formule (I) obtenu avec une base.

8. Procédé selon la revendication 7, **caractérisé en ce que** la nitration du 3,5-dinitropyrazole est mise en oeuvre dans un milieu sulfonitrique ou phosphonitrique, renfermant de 0 à 100 % en masse d'anhydride sulfurique, phosphorique ou nitrique, à une température comprise entre 50°C et la température d'ébullition dudit milieu.

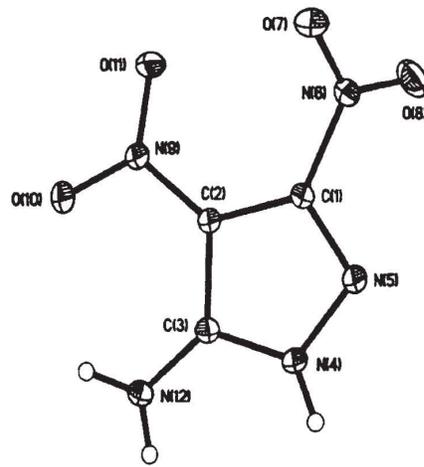
9. 5-Azido-3,4-dinitropyrazole.

10. Composition énergétique **caractérisée en ce qu'elle** renferme une quantité efficace d'au moins un composé de formule (I) et/ou d'au moins un sel d'un tel composé, selon l'une quelconque des revendications 1 à 6.

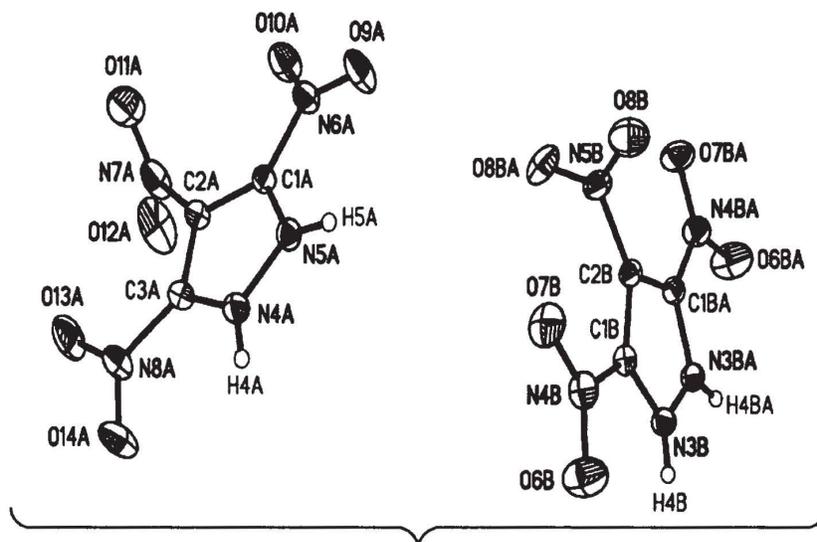
11. Composition énergétique selon la revendication 10, **caractérisée en ce qu'elle** renferme au moins 20 % en masse d'au moins un composé de formule (I) et/ou d'au moins un sel d'un tel composé, selon l'une quelconque des revendications 1 à 6.

12. Composition énergétique selon la revendication 10 ou 11, **caractérisée en ce qu'elle** renferme de 90% à 100% en masse d'au moins un composé de formule (I) et/ou d'au moins un sel d'un tel composé, selon l'une quelconque des revendications 1 à 6.

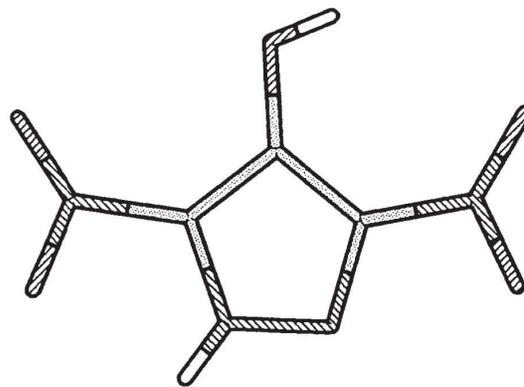
13. Composition énergétique selon la revendication 10, **caractérisée en ce qu'elle** renferme au plus 80 % en masse d'au moins un composé de formule (I) et/ou d'au moins un sel d'un tel composé, selon l'une quelconque des revendications 1 à 6, dans un liant.



**FIG.1**



**FIG.2**



**FIG.3**

**REFERENCES CITED IN THE DESCRIPTION**

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